



Pennoyer-Dodge Co.

NPT Taper Pipe Ring & Plug Gages

American Gage Design / Short & Long Form Certifications Available

How To Order

1. State Quantity desired.
2. Nominal size and L-1 for ring gages or for plug gages.
Example: 1/16-27 NPT L-1 RING or 1/16-27 NPT L-1 PLUG
3. Handles, either single end or double end. Handles ordered in colors other than Red or Green add \$15.00 each per handle.

Call Toll Free
1-800-736-4243

4. Special marking for an additional charge, (\$12.00 min.)
5. NPT plugs come with one basic step. If MN and /or MX steps desired, add \$30.00 per each additional step 1/16-27 to 1 1/2, Above 1 1/2, \$45.00.
6. Short Form certifications N/C. Long Form certifications add \$15.00 per member.
7. Calibration stickers available @ \$3.00 per sticker (advise calibration cycle).

NPT TAPER PIPE THREAD GAGES

Nominal Size	L-1 Ring Gage	L-1 Plug Gage	Handle Only	Handle Size
1/16-27	275.00	90.00	11.00	# 1
1/8-27	225.00	65.00	11.00	# 2
1/4-18	235.00	68.00	11.00	# 3
3/8-18	245.00	75.00	11.00	# 3
1/2-14	265.00	83.00	11.00	# 4
3/4-14	285.00	94.00	11.00	# 4
1-11.5	310.00	105.00	12.00	# 5
1 1/4 - 11.5	373.00	119.00	12.00	# 5
1 1/2 - 11.5	391.00	132.00	12.00	# 5
2 - 11.5	480.00	160.00	12.00	# 5
2 1/2 - 8	545.00	193.00	19.00	# 6
3 - 8	597.00	225.00	19.00	# 6
3 1/2 - 8	821.00	355.00	19.00	# 7
4 - 8	1007.0	421.00	19.00	# 7
5 - 8	1176.0	530.00	19.00	# 7
6 - 8	1380.0	617.00	19.00	#7



NOTE:

Master gages for NPT working gages are L-1 design.

Master gages for NPTF working gages are special design to encompass the L-1 and L-3 length for the master ring and the L-2 and L-3 length on the master plug. A set consists of (1) master plug and (1) master ring.

MIL-P-7105B and SAE-AS-71051 does not specify design on ANPT master. Pennoyer-Dodge Co. designs these masters the same as the NPTF.