



Pennoyer-Dodge Co.

ANPT Taper Pipe Ring & Plug Gages

American Gage Design / Short & Long Form Certifications Available

How To Order

1. State Quantity desired.
2. Nominal size and L-1, L-2, or plain taper for ring gages and L-1, L-3, or plain taper for plug gages.
Example: 1/16-27 ANPT L-1 RING
3. Handles, either single end or double end. Handles ordered in colors other

Call Toll Free
1-800-736-4243

- than Red or Green add \$15.00 each per handle.
4. Special marking for an additional charge, (\$12.00 min.)
5. ANPT plugs come with three steps, Basic, MN and MX .
6. Short Form certifications N/C. Long Form certifications add \$15.00 per member.
7. Calibration stickers available @ \$3.00 per sticker (advise calibration cycle).

ANPT TAPER PIPE THREAD GAGES

Nominal Size	L-1 Ring Gage	L-2 Ring Gage	Plain Taper Ring Gage	L-1 Plug Gage	L-3 Plug Gage	Plain Taper Plug Gage	Handle Only	Handle Size
1/16-27	275.00	326.00	316.00	139.00	160.00	182.00	11.00	# 1
1/8-27	245.00	326.00	316.00	135.00	130.00	182.00	11.00	# 2
1/4-18	240.00	330.00	316.00	130.00	135.00	182.00	11.00	# 3
3/8-18	250.00	330.00	316.00	132.00	150.00	188.00	11.00	# 3
1/2-14	265.00	345.00	316.00	144.00	162.00	198.00	11.00	# 4
3/4-14	290.00	387.00	351.00	156.00	175.00	205.00	11.00	# 4
1 - 11.5	315.00	419.00	391.00	170.00	190.00	230.00	12.00	# 5
1 1/4 - 11.5	373.00	468.00	440.00	202.00	204.00	242.00	12.00	# 5
1 1/2 - 11.5	391.00	492.00	475.00	208.00	225.00	248.00	12.00	# 5
2 - 11.5	480.00	586.00	536.00	243.00	261.00	312.00	12.00	# 5
2 1/2 - 8	545.00	697.00	599.00	371.00	363.00	470.00	19.00	# 6
3 - 8	669.00	823.00	753.00	444.00	444.00	521.00	19.00	# 6



NOTE:

Master gages for NPT working gages are L-1 design.

Master gages for NPTF working gages are special design to encompass the L-1 and L-3 length for the master ring and the L-2 and L-3 length on the master plug. A set consists of (1) master plug and (1) master ring.

MIL-P-7105B and SAE-AS-71051 does not specify design on ANPT master. Pennoyer-Dodge Co. designs these masters the same as the NPTF.